



INTRODUCTION

公司简介

南京思莫奇机械有限公司是一家专注于设计、制造和销售高质量螺杆料筒的企业。我们致力于为塑料加工行业提供优质的产品和服务，满足客户的不同需求。我们的产品包括各种规格和尺寸的螺杆料筒，广泛应用于注塑机、挤出机等设备中。以优质的材料、先进的制造工艺和严格的质量控制，确保为客户提供可靠耐用的产品，帮助他们提高生产效率并降低成本。积极开拓国际市场，出口产品到海外，受到国内外客户的一致好评！

Nanjing MQ Extrusion Machinery Co., LTD IS A COMPANY SPECIALIZING IN THE DESIGN, MANUFACTURE AND SALE OF HIGH QUALITY SCREW BARRELS. WE ARE COMMITTED TO PROVIDING HIGH QUALITY PRODUCTS AND SERVICES TO THE PLASTICS PROCESSING INDUSTRY TO MEET THE DIFFERENT NEEDS OF OUR CUSTOMERS. OUR PRODUCTS INCLUDE SCREW BARRELS OF VARIOUS SPECIFICATIONS AND SIZES, WHICH ARE WIDELY USED IN INJECTION MOLDING MACHINES, EXTRUDERS AND OTHER EQUIPMENT. WITH HIGH QUALITY MATERIALS, ADVANCED MANUFACTURING PROCESS AND STRICT QUALITY CONTROL, WE ENSURE TO PROVIDE RELIABLE AND DURABLE PRODUCTS TO OUR CUSTOMERS, HELPING THEM TO IMPROVE PRODUCTION EFFICIENCY AND REDUCE COSTS. WE ACTIVELY EXPLORE THE INTERNATIONAL MARKET AND EXPORT OUR PRODUCTS OVERSEAS, WHICH ARE WELL RECEIVED BY BOTH DOMESTIC AND OVERSEAS CUSTOMERS!

南京思莫奇挤出机械

Nanjing MQ Extrusion Machinery Co., LTD

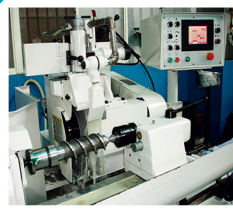
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OUR PRODUCTION EQUIPMENT

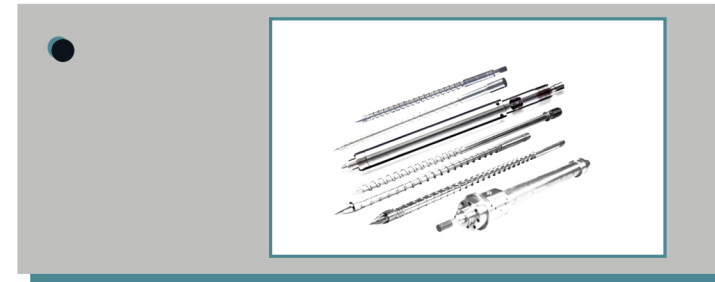
我们的生产设备



(Injection molding machine screw barrel series)

注塑机螺杆机筒系列

玻纤增强专用螺杆 (Glass Fiber Reinforced Plastic screw)



PC ,PET专用螺杆 (PC,PET Special screw)



工程塑料专用螺杆机筒 (Special screw barrel for engineering plastics)



通用塑料螺杆机筒 (General plastic screw barrel)



优质合金钢 Quality Alloy Steel :
38 CrMoAlA(JIS SACM645) 42 CrMo (JIS SCM440) 9 Cr18MoV
DC53 SKD61

热处理 Heat Thermal Treatment
渗氮处理 Nitriding treatment
电镀硬铬层 Hard chrome plating
高频淬火 High-frequency quenching
喷涂耐腐蚀耐磨双金属层 Spray corrosion-resisting and wear-resisting bimetallic layer

Extrusion single screw barrel series

挤出单螺杆机筒系列

吹膜螺杆Blowing film screw



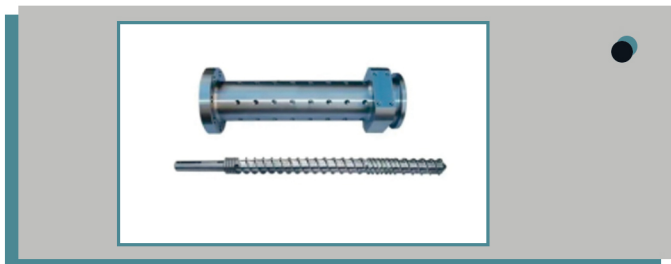
管子螺杆pipe screw



造粒螺杆Granulation screw



橡胶螺杆Rubber screw



规格Specification:

螺杆直径Screw diameter:D15-D300

长径比L/D ratio:7-55

产品分类Product classification:

针对不同的塑料制品的螺杆可选用:普通型, 销钉型, 屏障型, 分离型, 排气型等。

According to different raw materials and products, the screw can be chosen: general type, pin type, barrier type, separation type, and vented type, etc.

温馨提示: Please note

有太多不同的螺杆直径与不同的设计, 我们将发送给你相应的报价

There are too many different screw diameter with different design, we will send you quotation accordingly

锥形双螺杆机筒Conical twin screw barrel



技术参数 Technical Parameters :

氮化硬度:900-1000hv Nitriding hardness:900-1000hv

氮化层深度:0.5-0.8mm Depth of nitration case:0.5-0.8mm

氮化脆度:≤ 二级 Nitriding brittleness:≤ 2

表面粗糙度:Ra 0.4 μm Surface roughness: Ra 0.4 μm

螺杆直线度:0.015mm Screw straightness:0.015mm

氮化后表面镀铬层硬度:≥ 950 Hardness of surface chromium coating after nitriding:≥ 950

镀铬层厚度:0.05-0.10mm Thickness of chromium coating:0.05-0.10mm

双合金硬度:HRC55° -65° Hardness of dual alloy:HRC55° -65°

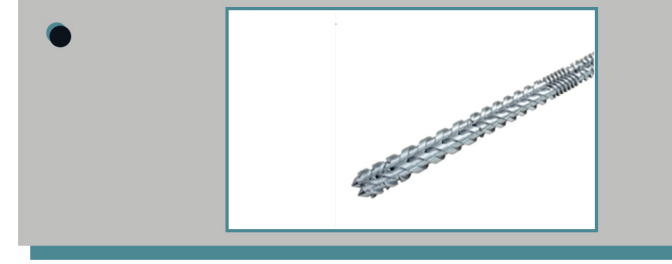
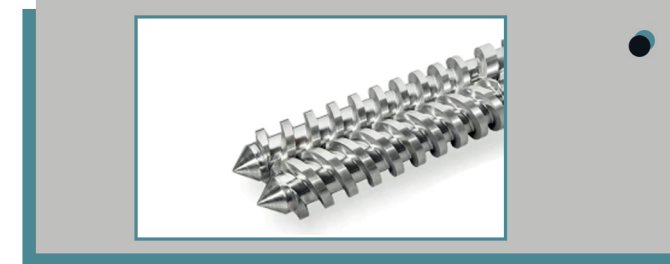
双合金深度:2.0-3.0mm Depth of dual alloy:2.0-3.0mm

型号Model : SJSZ-50/105 SJSZ-55/110 SJSZ-55/120

SJSZ-65/120 SJSZ-65/132 SJSZ-80/143 SJSZ-80/156

SJSZ-92/188

平行双螺杆机筒Parallel twin screw barrel



规格Specification:

螺杆直径Diameter:45/2~300/2

长径比L/D ratio:16-40

平双机筒螺杆类型Parallel Twin screw and barrel Typ:

(Bausano, KraussMaffei, Reifenhauer, Coperion, battenfeld, Plastiprogram, Leistritz, Hosokawa, Cincinnati, Maplan, Amut)